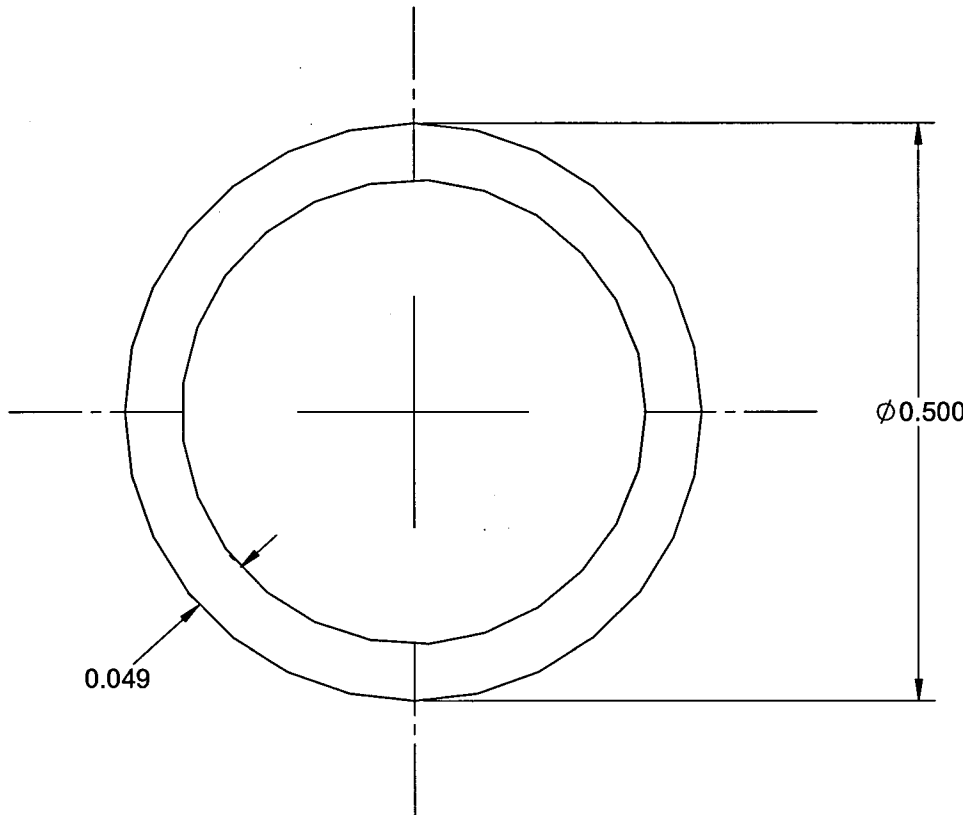


SPECIFICATION CONTROL DRAWING



D6210-XXX TUBE, SEAMLESS
WHERE XXX IS LENGTH IN INCHES
EG. 144" LONG TUBE: D6210-144.

NOTES:

- 1) MATERIAL: AISI 304 SEAMLESS TUBE, 1/8 HARD PER AMS 5566 OR AMS-T-6845 OR MIL-T-6845
MINIMUM ULTIMATE TENSILE STRENGTH = 105KSI
MINIMUM YIELD TENSILE STRENGTH = 75KSI
- 2) FINISH: NONE
- 3) TOLERANCES: PER ASTM A 450/A 450M AS FOLLOWS
O.D.: 0.500 ± 0.004 MEAN (± 0.010 INCLUDING OVALITY)
WALL: $0.049 + 0.010$ /-0.000
LENGTH: XXX $+0.125/-0.000$
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.24 lbs/ft

RELEASED
2017-10-31
EAW 17-728

APPROVED

A	NEW ISSUE		NO	17.06.20
REV.	DESCRIPTION		BY	DATE
DESIGN	NO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	NO			
CHECKED	AJS	DRAWING NO. D6210		REV. A
MFG. APPR.	DP			SHEET 1 OF 1
APPROVED	WM	TITLE TUBE, SEAMLESS		SCALE
DE APPR.	DS			NTS
DATE	17.06.20	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		